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TABLE 1 Nominal Dimensions and Permissible Tolerances for Round Steel and Composite, Suspension and Calibration Test Pieces

Nominal Diameter, mm (in.)	Nominal Length, mm (in.)	Nominal Cross Sectional Area, mm ² (in. ²)	Permissible Tolerances			Nominal Weight, g (oz)	Nominal Density, g/cm ³ (lb/in. ³)
			Diameter	Length	Cross Sectional Area		
0.125 (0.005)	25.4 (1.000)	0.0123 (0.00048)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.123 (0.0044)	7.85 (0.28)
0.150 (0.006)	25.4 (1.000)	0.0177 (0.00069)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.177 (0.0063)	7.85 (0.28)
0.175 (0.007)	25.4 (1.000)	0.0231 (0.00090)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.231 (0.0082)	7.85 (0.28)
0.200 (0.008)	25.4 (1.000)	0.0285 (0.00110)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.285 (0.0100)	7.85 (0.28)
0.225 (0.009)	25.4 (1.000)	0.0339 (0.00130)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.339 (0.0119)	7.85 (0.28)
0.250 (0.010)	25.4 (1.000)	0.0393 (0.00150)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.393 (0.0138)	7.85 (0.28)
0.275 (0.011)	25.4 (1.000)	0.0447 (0.00170)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.447 (0.0157)	7.85 (0.28)
0.300 (0.012)	25.4 (1.000)	0.0501 (0.00190)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.501 (0.0176)	7.85 (0.28)
0.325 (0.013)	25.4 (1.000)	0.0555 (0.00210)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.555 (0.0195)	7.85 (0.28)
0.350 (0.014)	25.4 (1.000)	0.0609 (0.00230)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.609 (0.0214)	7.85 (0.28)
0.375 (0.015)	25.4 (1.000)	0.0663 (0.00250)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.663 (0.0233)	7.85 (0.28)
0.400 (0.016)	25.4 (1.000)	0.0717 (0.00270)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.717 (0.0252)	7.85 (0.28)
0.425 (0.017)	25.4 (1.000)	0.0771 (0.00290)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.771 (0.0271)	7.85 (0.28)
0.450 (0.018)	25.4 (1.000)	0.0825 (0.00310)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.825 (0.0290)	7.85 (0.28)
0.475 (0.019)	25.4 (1.000)	0.0879 (0.00330)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.879 (0.0309)	7.85 (0.28)
0.500 (0.020)	25.4 (1.000)	0.0933 (0.00350)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.933 (0.0328)	7.85 (0.28)
0.525 (0.021)	25.4 (1.000)	0.0987 (0.00370)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	0.987 (0.0347)	7.85 (0.28)
0.550 (0.022)	25.4 (1.000)	0.1041 (0.00390)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.041 (0.0366)	7.85 (0.28)
0.575 (0.023)	25.4 (1.000)	0.1095 (0.00410)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.095 (0.0385)	7.85 (0.28)
0.600 (0.024)	25.4 (1.000)	0.1149 (0.00430)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.149 (0.0404)	7.85 (0.28)
0.625 (0.025)	25.4 (1.000)	0.1203 (0.00450)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.203 (0.0423)	7.85 (0.28)
0.650 (0.026)	25.4 (1.000)	0.1257 (0.00470)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.257 (0.0442)	7.85 (0.28)
0.675 (0.027)	25.4 (1.000)	0.1311 (0.00490)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.311 (0.0461)	7.85 (0.28)
0.700 (0.028)	25.4 (1.000)	0.1365 (0.00510)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.365 (0.0480)	7.85 (0.28)
0.725 (0.029)	25.4 (1.000)	0.1419 (0.00530)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.419 (0.0499)	7.85 (0.28)
0.750 (0.030)	25.4 (1.000)	0.1473 (0.00550)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.473 (0.0518)	7.85 (0.28)
0.775 (0.031)	25.4 (1.000)	0.1527 (0.00570)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.527 (0.0537)	7.85 (0.28)
0.800 (0.032)	25.4 (1.000)	0.1581 (0.00590)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.581 (0.0556)	7.85 (0.28)
0.825 (0.033)	25.4 (1.000)	0.1635 (0.00610)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.635 (0.0575)	7.85 (0.28)
0.850 (0.034)	25.4 (1.000)	0.1689 (0.00630)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.689 (0.0594)	7.85 (0.28)
0.875 (0.035)	25.4 (1.000)	0.1743 (0.00650)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.743 (0.0613)	7.85 (0.28)
0.900 (0.036)	25.4 (1.000)	0.1797 (0.00670)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.797 (0.0632)	7.85 (0.28)
0.925 (0.037)	25.4 (1.000)	0.1851 (0.00690)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.851 (0.0651)	7.85 (0.28)
0.950 (0.038)	25.4 (1.000)	0.1905 (0.00710)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.905 (0.0670)	7.85 (0.28)
0.975 (0.039)	25.4 (1.000)	0.1959 (0.00730)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	1.959 (0.0689)	7.85 (0.28)
1.000 (0.040)	25.4 (1.000)	0.2013 (0.00750)	±0.001 (0.00004)	±0.025 (0.001)	±0.0005 (0.00002)	2.013 (0.0708)	7.85 (0.28)

FIGURE 1—Nominal Dimensions and Permissible Tolerances for Round Steel and Composite, Suspension and Calibration Test Pieces

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